



### Chamfer and deburr while reaming.

- Eliminate expensive secondary operations.
- Spring loaded cutter maintains free float of reamer.
- Standard HSS cutter at 90° included angle.
- Larger sizes and other angles are available upon special request.
- Reamer Cham-Bits (cutter bodies with locking set-screws also available upon special request).

### STANDARD REAMER BURR-BIT FRACTIONAL, NUMBER, LETTER AND METRIC SIZES

Part #	Range (in)	Description	Lips	O.D. (in)	B (in)	C (in)	# of Flutes	Shank Diameter
0375-010	.1161/.1225	#32-#31 M3.0-M3.1	2	3/8	1- 3/16	13/16	4	.1120
0375-020	.1226/.1285	1/8-#30 M3.2-M3.25	2	3/8	1- 3/16	13/16	4	.1190
0375-030	.1286/.1355	— M3.3-M3.4	2	3/8	1- 3/16	13/16	4	.1190
0375-040	.1356/.1400	#29 M3.5	2	3/8	1- 3/16	13/16	4	.1275
0375-050	.1401/.1465	#28-#27 M3.6-M3.7	2	3/8	1- 3/16	13/16	4	.1350
0375-060	.1466/.1515	#25-#26 M3.75-M3.8	2	3/8	1- 3/16	13/16	4	.1430
0375-070	.1516/.1585	#24-#22 M3.9-M4.0	2	3/8	1- 3/16	13/16	4	.1450
0375-080	.1586/.1655	#21-#20 M4.1-M4.2	3	3/8	1- 3/16	13/16	6	.1530
0375-081	.1656/.1715	#19-#18 M4.25-M4.3	3	3/8	1- 3/16	13/16	6	.1595
0375-090	.1716/.1765	11/64-#17 M4.4	3	3/8	1- 3/16	13/16	6	.1645
0375-091	.1766/.1795	#16 M4.5	3	3/8	1- 3/16	13/16	6	.1704
0375-092	.1796/.1845	#15-#14 M4.6	3	3/8	1- 3/16	13/16	6	.1755
0375-100	.1846/.1905	#13-#12 M4.7-M4.8	3	3/8	1- 3/16	13/16	6	.1805
0375-101	.1906/.1955	#11-#10 M4.9	3	3/8	1- 3/16	13/16	6	.1860
0375-110	.1956/.2005	#9-#8 M5.0	3	3/8	1- 3/16	13/16	6	.1895
0375-111	.2006/.2050	#7-#6 M5.1-M5.2	3	3/8	1- 3/16	13/16	6	.1945
0375-120	.2051/.2125	#5-#4 M5.25-M5.3	3	3/8	1- 3/16	13/16	6	.2016
0375-121	.2126/.2205	#3-7/32 M5.4-M5.6	3	3/8	1- 3/16	13/16	6	.2075
0500-010	.2206/.2235	#2-#1 M5.7-M5.9	3	1/2	17/32	1	6	.2173
0500-011	.2336/.2375	A - 15/64 M6.0	3	1/2	17/32	1	6	.2265
0500-020	.2376/.2475	B - D M6.1-M6.25	3	1/2	17/32	1	6	.2329
0500-021	.2476/.2530	E - 1/4 M6.3-M6.4	3	1/2	17/32	1	6	.2405
0500-030	.2531/.2695	F - H M6.5-M6.8	3	1/2	17/32	1	6	.2485
0500-040	.2696/.2840	I - 9/32 M6.9-M7.2	3	1/2	17/32	1	6	.2485
0562-010	.2841/.3015	L - N M7.25-M7.6	3	9/16	1-11/16	1- 1/8	6	.2792
0562-020	.3016/.3240	5/16 - P M7.7-M8.2	3	9/16	1-11/16	1- 1/8	6	.2792
0562-030	.3241/.3438	21/64-11/32 M8.25-M8.7	3	9/16	1-11/16	1- 1/8	6	.2792
0656-010	.3439/.3670	S - 23/64 M8.75-M9.3	3	21/32	1-21/32	1	6	.3105
0656-020	.3671/.3880	U - W M9.4-M9.8	3	21/32	1-21/32	1	6	.3105
0656-030	.3881/.4062	25/64-13/32 M9.9-M10.3	3	21/32	1-21/32	1	6	.3105
0656-040	.4063/.4230	Z - 27/64 M10.4-M10.7	3	21/32	1-21/32	1	6	.3730
0812-010	.4231/.4550	7/16-29/64 M10.75-M11.5	3	13/16	1- 7/8	1- 1/8	6	.3730
0812-020	.4551/.4688	15/32 M11.6-M11.8	3	13/16	1- 7/8	1- 1/8	6	.3730
0812-021	.4689/.4813	— M11.9-M12.2	3	13/16	1- 7/8	1- 1/8	6	.4355
0812-030	.4814/.5010	31/64-1/2 M12.25-M12.5	3	13/16	1- 7/8	1- 1/8	6	.4355