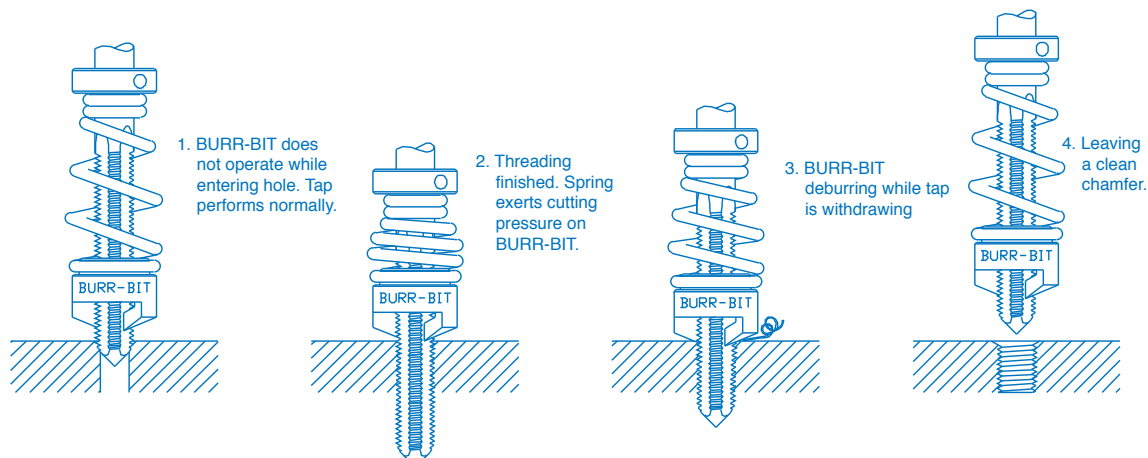


Vernon's world renowned Burr-Bit. Tap and deburr in one operation!



Deburs the top of a tapped hole as the tap is being withdrawn from the workpiece.

- Eliminates expensive secondary deburring.
- Cuts only during tap withdrawal for a smooth clean chamfer.
- Improves part quality, no tapped hole goes unfinished.
- Repeatable results while tapping thousands of holes!
- Easy to install.
- Re-sharpen on any radial relief grinding fixture.
- We maintain a large stock in both SAE and Metric sizes for 2, 3 and 4 flute taps.
- Long-life HSS cutter heads are stocked in your choice of 120° or 90° included angles.
- Special cutter angles between 82° and spot facing are available.
- Burr-Bits are available for forming taps, pipe taps, helicoil taps, acme taps, Whitworth taps, European ISO and Japanese JIS taps.

FRACTIONAL AND MACHINE SCREW BURR-BIT FOR TWO AND FOUR FLUTE TAPS

Tap Size UNC/UNF	A (in)	B (in)	C (in)	D (in)	Part # 120°	Part # 90°
#2-2FL	.17	.85	.56	.375	020200	120200
#3-2FL	.17	.85	.56	.375	020300	120300
#4-2FL	.17	.85	.56	.375	020400	120400
#5-2FL	.17	.87	.56	.375	020500	120500
#6-2FL	.17	.87	.56	.375	020600	120600
#8-2FL	.17	.87	.62	.375	020700	120700
#10-2FL	.17	1.06	.62	.375	020800	120800
#12-2FL	.17	1.06	.62	.375	020900	120900
1/4-2FL	.17	1.14	.75	.500	021100	121100
5/16-2FL	.17	1.25	.85	.562	021200	121200
3/8-2FL	.17	1.37	.87	.656	021300	121300
7/16-2FL	.17	1.75	.87	.812	021400	121400
1/2-2FL	.17	1.80	1.0	.812	021500	121500
9/16-2FL	.22	1.89	1.12	1.0	021600	121600
5/8-2FL	.22	1.89	1.12	1.0	021700	121700
11/16-2FL	.22	1.89	1.12	1.0	021800	121800
3/4-2FL	.22	1.93	1.18	1.12	021900	121900
7/8-4FL	.22	2.19	1.30	1.50	022100	-
1-4FL	.22	2.37	1.35	1.50	022300	-

FRACTIONAL AND MACHINE SCREW BURR-BIT FOR THREE FLUTE TAPS

Tap Size UNC/UNF	A (in)	B (in)	C (in)	D (in)	Part # 120°	Part # 90°
#2-3FL	.17	.85	.56	.375	020250	120250
#3-3FL	.17	.85	.56	.375	020350	120350
#4-3FL	.17	.85	.56	.375	020450	120450
#5-3FL	.17	.87	.56	.375	020550	120550
#6-3FL	.17	.87	.56	.375	020650	120650
#8-3FL	.17	.87	.62	.375	020750	120750
#10-3FL	.17	1.06	.62	.375	020850	120850
#12-3FL	.17	1.06	.62	.375	020950	120950
1/4-3FL	.17	1.14	.75	.500	021150	121150
5/16-3FL	.17	1.25	.85	.562	021250	121250
3/8-3FL	.17	1.37	.87	.656	021350	121350
7/16-3FL	.17	1.75	.87	.812	021450	121450
1/2-3FL	.17	1.80	1.0	.812	021550	121550
9/16-3FL	.22	1.89	1.12	1.0	021650	121650
5/8-3FL	.22	1.89	1.12	1.0	021750	121750
11/16-3FL	.22	1.89	1.12	1.0	021850	121850
3/4-3FL	.22	1.93	1.18	1.12	021950	121950